

Date: Tuesday, 19/08/2008 4:06:19 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: OUTER TUBE	
Job Number	: 41483		Part Number	: PB6743001197	
Estimate Number	: 13499		Drawing Number	: B6743001 P.16	
P.O. Number	:		Project Number	: N/A	
This Issue	: 19/08/2008 S.O. No. :		Drawing Revision	: B1	
Prsht Rev.	: NC		Material	:	
First Issue	: / / Type : MACHINED PARTS		Due Date	: 18/09/2008	
Previous Run	: 40778		Qty:	10 Um: Each	
Written By	:				
Checked & Approved By	: <u>MDC 08.8.20</u>				
Comment	: Est Rev:A 08-07-24 new issue DD verified by:ec				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1750W065	6061T6 RDTUBE 1.750 X 0.65W
		Comment: Qty.: 4.3864 f(s)/Unit Total : 43.8638 f(s) 6061T6 RDTUBE 1.750 X 0.65W batch: <u>M109397</u>
2.0	BAND SAW	BAND SAW
		Comment: SMALL & MEDIUM FAB RESOURCE 1
		1- cut to length as per dwg 2-cut a 27 degree angle on one end of tube as per dwg 2-deburr
3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
		Comment: CONVENTIONAL MILLING MACHINE
		1- drill holes and mill slot as per dwg PB67-43001 2-deburr
4.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP
5.0	PB6743001199	Outer Tube End Cap
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Outer Tube End Cap batch: <u>B41571 ✓</u>
		<u>S08/08/02</u> <u>X12</u> <u>N/A</u> <u>Q.M. 01.10.02</u>
		<u>CPL 08.10.15</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

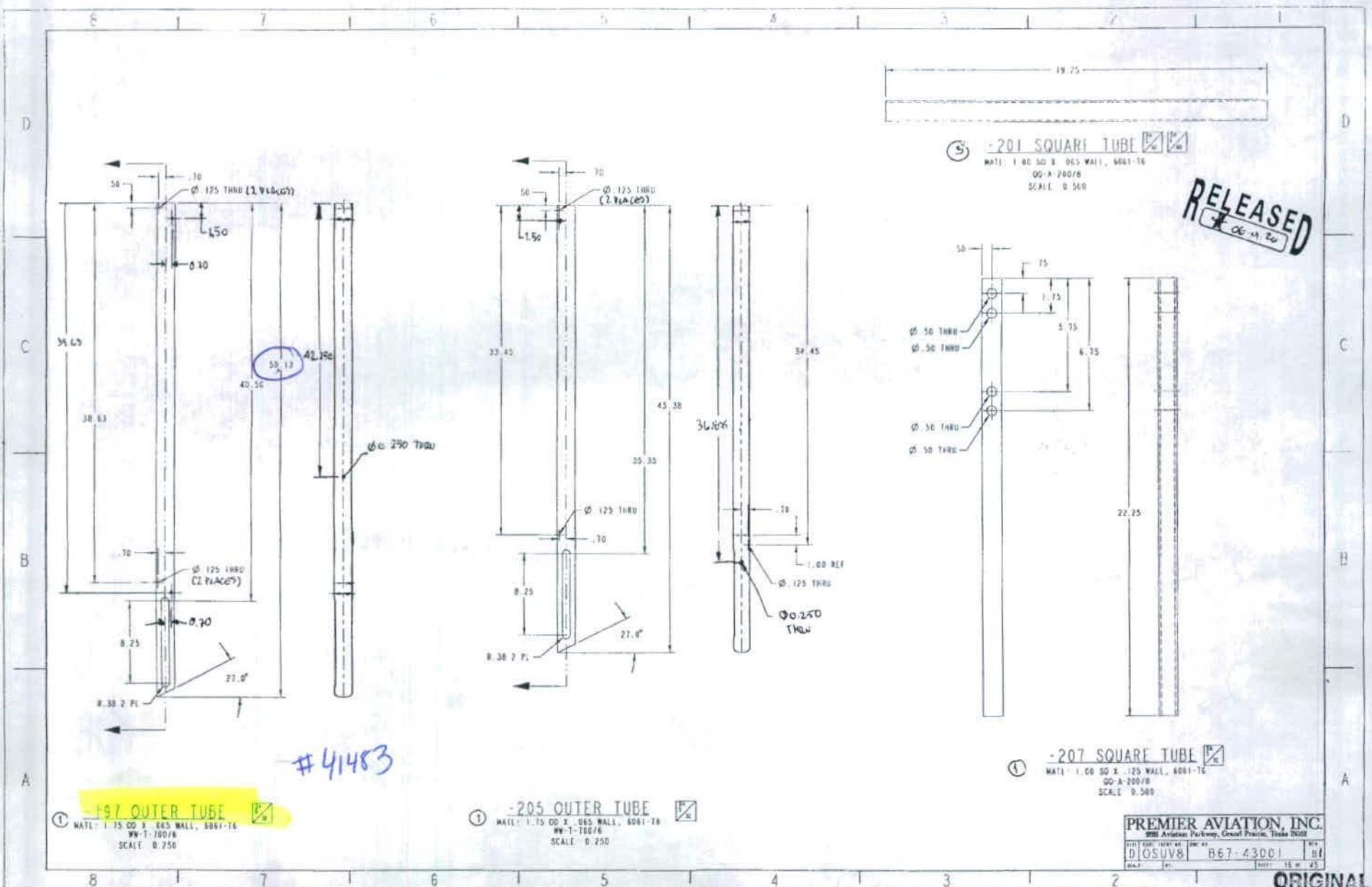
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREMIER AVIATION, INC.
200 Aviation Parkway, Grand Prairie, Texas 75050
D105UV8 B67-43001

ORIGINAL





CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
12	B67-043001 197	Outer Tube B41483	7252
12	B67-043001 205	Outer Tube B41485	7252

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Shigi Walz".

Shigi Walz

Vankleek Hill, October 1, 2008

